

### VI. 3. Target Preparation by the Precipitation Method for Nuclear Reactions and the Production of Californium Isotopes

*Ohtsuki T., Yuki H., Takamiya K.\* , Shibata S.\* , Mitsugashira T.\*\* , Sato N.\*\*\* ,  
Suzuki T.\*\*\* , Miyashita Y.\*\*\* , Fujita M.\*\*\* , Shinozuka T.\*\*\* , Kasamatsu Y.\*\*\*\* ,  
Hasegawa H.\*\*\*\* , and Shinohara A.\*\*\*\**

*Laboratory of Nuclear Science, Tohoku University  
Research Reactor Institute, Kyoto University, Kumatori-cho, Sennan-gun, Osaka 590-0494, Japan\*  
Institute of Materials Research, Tohoku University, Oarai Branch, Oarai, Ibaraki 311-1313, Japan\*\*  
Cyclotron Radio-isotope Center, Tohoku University, Aramaki, Aoba, Sendai 980-8578, Japan\*\*\*  
Department of Chemistry, Osaka University, Osaka 560-0043, Japan\*\*\*\**

We applied a simple and a unique method to the target preparation by using a membrane filter (Anodisc 25 which is consisted by  $\text{Al}_2\text{O}_3$ , pore size;  $0.1 \mu\text{m}$ , diameter; 20 mm, an effective thickness;  $25 \mu\text{m}$ ) distributed commercially by Whatman Co Ltd<sup>1)</sup>. It can be useful for the method with a precipitation after filtrating the target material. We found that the deposition efficiency is almost 100 % for obtainable thickness. The  $^{238}\text{U}$  deposited on the Anodisc disk was irradiated with  $^{12}\text{C}$  ions in order to produce the  $^{245}\text{Cf}$  and  $^{244}\text{Cf}$  with  $^{238}\text{U}(^{12}\text{C},\text{xn})$  reactions.

An amount of 1g  $^{238}\text{U}$  ( $^{\text{nat}}\text{U}$ ) in 6 N 100 ml of nitric acid ( $\text{HNO}_3$ ) solution was diluted by pure water to concentrate  $^{238}\text{U}$  as 9.6 mg( $^{238}\text{U}$ )/6.2 ml. The diluted  $\text{HNO}_3$  solution was collected and a few drops of phenolphthalein were added to the solution in order to check its pH afterwards. Ammonia water in concentration of 25% (pH~10) was added to the solution with being checked the alkalinity indicated by phenolphthalein. Then, water was added to be its total volume of 9.6 ml. (1 mg  $^{238}\text{U}$ / ml). The solution was permitted to stand for at least 30 min due to the growth of uranium crystals (uranium hydroxide) in the solution. The solution of 9 ml exactly containing the  $^{238}\text{U}$  of 900  $\mu\text{g}$  as a hydroxide was partially collected in a separate beaker, and diluted by 2-3 ml of water. Finally, the solution was filtrated to deposit  $^{238}\text{U}$  hydroxide on the Anodisc. Therefore, the chemical yield of the filtration was estimated to be approximately 100 %.

Recently, a He-gas jet transport system was installed for producing heavy elements

around  $Z=100$  at the CYRIC. The target was mounted in an aluminum holder and placed in a He-jet reaction-chamber placed on the end of a beam course. The reaction-chamber was connected to the He-gas (containing KCl clusters) jet transporting system. He-gas (a flow rate of 5 l /min) was applied through a KCl-cluster generator with heating at 660 degree C. The transport efficiency of the system was estimated to be 30-40 %.

The Anodisc deposited  $^{238}\text{U}$  ( $300 \mu\text{g}/\text{cm}^2$ ) was mounted in a target holder and irradiated with 120 MeV  $^{12}\text{C}$  ions in order to produce heavy isotopes such as  $^{245}\text{Cf}$  and  $^{244}\text{Cf}$  by the  $^{238}\text{U}(^{12}\text{C},\text{xn})$  reactions<sup>2-3)</sup>. The beam current was typically 150 particle-nA. The reaction products adsorbed on the cluster were transported with He-gas through a capillary tube (15 m long) to an automated rotating-wheel-chamber placed at the room in the next door. Four  $\alpha$ -ray detectors consisted of a PIN-photodiode were installed in the rotating-wheel-chamber in order to measure the  $\alpha$ -rays emitted from the nuclides transported. The products transported by He-gas were blown on a polyethylene terephthalate films. The accumulation of the transported products and the measurements of the  $\alpha$ -rays from  $^{245}\text{Cf}$  and  $^{244}\text{Cf}$  was repeated by each 20 min. The data were stored with a PC-CAMAC system.

After the irradiation, the surface of the Anodisc was examined with a SEM image in order to confirm the damage. Typical SEM images are shown in Fig. 1(a)-1(d). The Anodisc before use is shown in Fig. 1(a) with an unit magnification ratio of 10  $\mu\text{m}$ , and here, the  $^{238}\text{U}$  hydroxide was seen on the surface though observing the local cracks. The Anodisc irradiated by  $^{12}\text{C}$  ions are shown in Fig. 1(b)-1(d) by the different magnification ratios, 1(b) for 100  $\mu\text{m}$ , 1(c) for 10  $\mu\text{m}$  and 1(d) for 1  $\mu\text{m}$  (the reverse side). It was found that no damage was seen though some faintly brown-colored at the area irradiated. The SEM image is almost similar to that of the Anodisc before use.

The  $\alpha$ -ray spectrum of  $^{245}\text{Cf}$  and  $^{244}\text{Cf}$  produced by the  $^{238}\text{U}(^{12}\text{C},5\text{n})$  and  $^{238}\text{U}(^{12}\text{C},6\text{n})$  reaction is shown in Fig. 2. It was found that clear peaks of the  $\alpha$ -rays of  $^{245}\text{Cf}$  and  $^{244}\text{Cf}$  were observed at 7.13 and 7.21 MeV with the  $^{245}\text{Cm}(\alpha,5\text{n})$  and  $^{244}\text{Cm}(\alpha,6\text{n})$  reactions. Therefore, it seems that the Anodisc is useful for the target-backing irradiated by several ion beams. The  $\alpha$  ( $\gamma$ )-ray spectra and/or the excitation functions for producing such heavy elements, not only  $^{245}\text{Cf}$ ,  $^{244}\text{Cf}$  but also heavier nuclides, can be obtained by means of the Anodisc target. This utilization may lead a new method for target preparations, simple procedures and high yields for depositing source materials.

## References

- 1) Mitsugashira, T. et al., private communication.
- 2) Magara M., Shinohara N., Hatsukara Y., Tsukada K., Iimura H., Usuda S., Ichikawa S.I., Suzuki T., Nagame Y., Kobayashi Y., Oshima M., Radiochim. Acta **72** (1996) 39.
- 3) Sikkeland T., Maly J., Lebeck D., Phys. Rev. **169** (1968)1000.

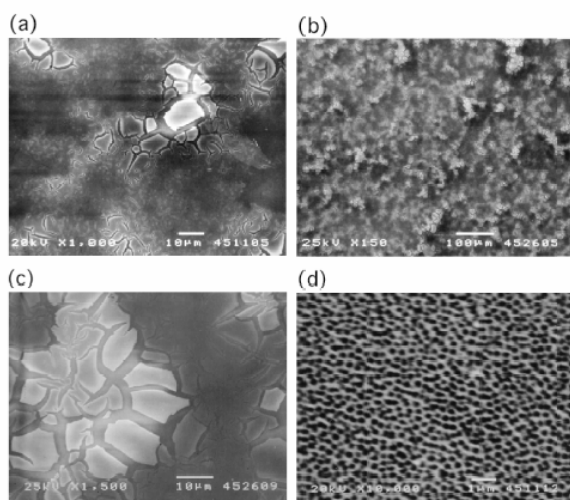


Fig. 1. SEM images; (a) for the Anodisc deposited  $^{238}\text{U}$  before use, (b)-1(d) for the different magnification ratios, 100  $\mu\text{m}$  for 1(b), 10  $\mu\text{m}$  for 1(c) and 1  $\mu\text{m}$  for 1(d) (the reverse side).

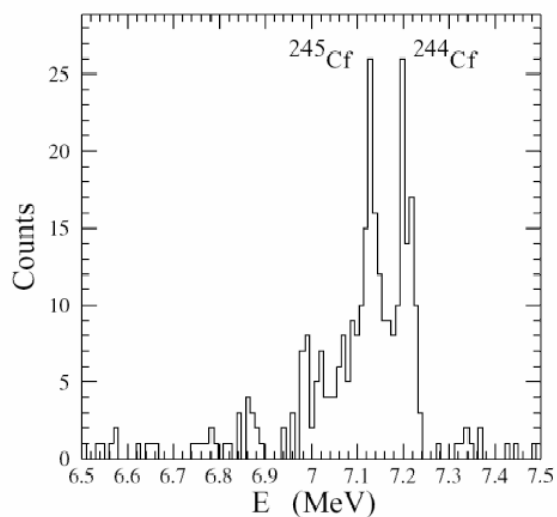


Fig. 2. The  $\alpha$ -ray spectrum of  $^{245}\text{Cf}$  and  $^{244}\text{Cf}$  produced by the  $^{238}\text{U}(^{12}\text{C},5\text{n})$  and  $^{238}\text{U}(^{12}\text{C},6\text{n})$  reactions.